

SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



We create chemistry

68 PLUS High Build M90 / AD68-12-3>5

Version	Revision Date:	SDS Number:	Date of last issue: 23.08.2025
3.0	13.10.2025	000000002050004558	Date of first issue: 03.04.2024

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Trade name : 68 PLUS High Build M90 / AD68-12-3>5
Product code : 000000002050004558

1.2 Relevant identified uses of the substance or mixture and uses advised against

Use of the Substance/Mixture : Spraying
Coatings and related products

1.3 Details of the supplier of the safety data sheet

Company:
BASF Coatings GmbH
Postfach 6123
48136 Münster
Deutschland

Contact address:
BASF plc
4th and 5th Floors, 2 Stockport Exchange
Railway Road, Stockport, SK1 3GG
United Kingdom

Telephone: +44 161 475 3000
E-mail address: product-safety-uk-and-ireland@basf.com

1.4 Emergency telephone

International emergency number:
Telephone: +49 180 2273-112

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification (REGULATION (EC) No 1272/2008) as amended by GB-CLP Regulation, UK SI 2019/720, and UK SI 2020/1567)

Flammable liquids, Category 3	H226: Flammable liquid and vapor.
Skin irritation, Category 2	H315: Causes skin irritation.
Eye irritation, Category 2	H319: Causes serious eye irritation.
Skin sensitization, Category 1	H317: May cause an allergic skin reaction.
Specific target organ toxicity - single ex-	H335: May cause respiratory irritation.

SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



We create chemistry

68 PLUS High Build M90 / AD68-12-3>5

Version	Revision Date:	SDS Number:	Date of last issue: 23.08.2025
3.0	13.10.2025	0000000020500045	Date of first issue: 03.04.2024
		58	

posure, Category 3, Respiratory system
Specific target organ toxicity - single exposure, Category 3, Central nervous system
Specific target organ toxicity - repeated exposure, Category 2
Long-term (chronic) aquatic hazard, Category 3

H336: May cause drowsiness or dizziness.

H373: May cause damage to organs through prolonged or repeated exposure.

H412: Harmful to aquatic life with long lasting effects.

2.2 Label elements

Labeling (REGULATION (EC) No 1272/2008) as amended by GB-CLP Regulation, UK SI 2019/720, and UK SI 2020/1567)

Hazard pictograms :



Signal Word : Warning

Hazard Statements :

H226	Flammable liquid and vapor.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H319	Causes serious eye irritation.
H335	May cause respiratory irritation.
H336	May cause drowsiness or dizziness.
H373	May cause damage to organs through prolonged or repeated exposure.
H412	Harmful to aquatic life with long lasting effects.

Precautionary Statements : **Prevention:**

P210	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P260	Do not breathe mist or vapors.
P264	Wash skin thoroughly after handling.
P273	Avoid release to the environment.
P280	Wear protective gloves/ protective clothing/ eye protection/ face protection/ hearing protection.

Response:

P370 + P378 In case of fire: Use dry sand, dry chemical or alcohol-resistant foam to extinguish.

Hazardous ingredients which must be listed on the label:

Solvent naphtha (petroleum), light arom. (CAS EU: 128601-23-0)

Benzoic acid

SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



We create chemistry

68 PLUS High Build M90 / AD68-12-3>5

Version 3.0 Revision Date: 13.10.2025 SDS Number: 0000000020500045 Date of last issue: 23.08.2025
58 Date of first issue: 03.04.2024

bis(1,2,2,6,6-pentamethyl-4-piperidyl)sebacate
Methyl 1,2,2,6,6-pentamethyl-4-piperidyl sebacate

2.3 Other hazards

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

If applicable information is provided in this section on other hazards which do not result in classification but which may contribute to the overall hazards of the substance or mixture.

SECTION 3: Composition/information on ingredients

3.2 Mixtures

Chemical nature : acrylic resin
saturated polyester resin
organic solvent
fillers

Components

Chemical name	CAS-No. EC-No. Index-No. Registration number	Classification	Concentration (% w/w)
Solvent naphtha (petroleum), light arom. (CAS EU: 128601-23-0)	64742-95-6 918-668-5 UK-20-0537843089-5-0000	Flam. Liq. 3; H226 STOT SE 3; H336 (Central nervous system) STOT SE 3; H335 (Respiratory system) Asp. Tox. 1; H304 Aquatic Chronic 2; H411	>= 12.5 - < 15
n-Butyl acetate	123-86-4 204-658-1 607-025-00-1 UK-20-9702550300-0-0000 UK-20-0537843089-5-0000 UK-20-9642318150-0-0000	Flam. Liq. 3; H226 STOT SE 3; H336 (Central nervous system)	>= 7 - < 10
xylene	1330-20-7 215-535-7	Flam. Liq. 3; H226 Acute Tox. 4; H332	>= 5 - < 7

SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



We create chemistry

68 PLUS High Build M90 / AD68-12-3>5

Version 3.0 Revision Date: 13.10.2025 SDS Number: 0000000020500045 Date of last issue: 23.08.2025
Date of first issue: 03.04.2024
58

	601-022-00-9 UK-20-2749242067-7-0000 UK-20-9702550300-0-0000 UK-20-0537843089-5-0000 UK-20-9642318150-0-0000	Acute Tox. 4; H312 Skin Irrit. 2; H315 Eye Irrit. 2; H319 STOT SE 3; H335 (Respiratory system) STOT RE 2; H373 (Kidney, Liver, Central nervous system) Asp. Tox. 1; H304 Aquatic Chronic 3; H412	
1,2,4-trimethylbenzene	95-63-6 202-436-9 601-043-00-3 01-211-9472135-42	Flam. Liq. 3; H226 Acute Tox. 4; H332 Skin Irrit. 2; H315 Eye Irrit. 2; H319 STOT SE 3; H335 (Respiratory system) Asp. Tox. 1; H304 Aquatic Chronic 2; H411	>= 3 - < 5
1-methoxy-2-propylacetate	108-65-6 203-603-9 607-195-00-7 UK-20-9702550300-0-0000 UK-20-0537843089-5-0000 UK-20-9642318150-0-0000	Flam. Liq. 3; H226 STOT SE 3; H336 (Central nervous system)	>= 3 - < 5
2-heptanone	110-43-0 203-767-1 606-024-00-3 UK-20-0537843089-5-0000	Flam. Liq. 3; H226 Acute Tox. 4; H302 Acute Tox. 4; H332 STOT SE 3; H336 (Central nervous system)	>= 3 - < 5
Benzoic acid	65-85-0 200-618-2 607-705-00-8 UK-20-9702550300-0-0000 UK-20-0537843089-5-0000 UK-20-9642318150-0-0000	Skin Irrit. 2; H315 Eye Dam. 1; H318 STOT RE 1; H372 (Lungs)	>= 1 - < 2

SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



We create chemistry

68 PLUS High Build M90 / AD68-12-3>5

Version 3.0 Revision Date: 13.10.2025 SDS Number: 0000000020500045 Date of last issue: 23.08.2025
58 Date of first issue: 03.04.2024

bis(1,2,2,6,6-pentamethyl-4-piperidyl)sebacate	41556-26-7 255-437-1 UK-20-0537843089-5-0000 UK-20-9642318150-0-0000	Skin Sens. 1A; H317 Repr. 2; H361f Aquatic Acute 1; H400 Aquatic Chronic 1; H410	>= 0.2 - < 0.25
Methyl 1,2,2,6,6-pentamethyl-4-piperidyl sebacate	82919-37-7 280-060-4 UK-20-0537843089-5-0000 UK-20-9642318150-0-0000	Skin Sens. 1A; H317 Repr. 2; H361f Aquatic Acute 1; H400 Aquatic Chronic 1; H410	>= 0.025 - < 0.1
Substances with a workplace exposure limit :			
talc	14807-96-6 238-877-9 UK-20-9702550300-0-0000 UK-20-0537843089-5-0000		>= 12.5 - < 15

For explanation of abbreviations see section 16.

SECTION 4: First aid measures

4.1 Description of first-aid measures

- General advice : Move out of dangerous area.
- If the patient is likely to become unconscious, place and transport in stable sideways position (recovery position). In all cases of doubt, or when symptoms persist, seek medical attention.
- If inhaled : If symptoms persist, call a physician.
- In case of skin contact : Do NOT use solvents or thinners. Wash off immediately with soap and plenty of water while removing all contaminated clothes and shoes. If symptoms persist, call a physician.
- In case of eye contact : If easy to do, remove contact lens, if worn. Call a physician immediately.

SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



We create chemistry

68 PLUS High Build M90 / AD68-12-3>5

Version	Revision Date:	SDS Number:	Date of last issue: 23.08.2025
3.0	13.10.2025	0000000020500045	Date of first issue: 03.04.2024
		58	

Immediately wash affected eyes for at least 15 minutes under running water with eyelids held open, consult an eye specialist.

If swallowed : If symptoms persist, call a physician.
Do NOT induce vomiting.
Rinse mouth.

4.2 Most important symptoms and effects, both acute and delayed

Symptoms : Information, i.e. additional information on symptoms and effects may be included in the GHS labeling phrases available in Section 2 and in the Toxicological assessments available in Section 11.

Risks : Risk of product entering the lungs on vomiting after ingestion. When inhaled (e.g. during vomiting) risk of pulmonary oedema and/or pneumonia.

Causes skin irritation.
May cause an allergic skin reaction.
Causes serious eye irritation.
May cause respiratory irritation.
May cause drowsiness or dizziness.
May cause damage to organs through prolonged or repeated exposure.

4.3 Indication of any immediate medical attention and special treatment needed

Treatment : Treat symptomatically.
No known specific antidote.

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media : Water spray jet
Dry powder
Alcohol-resistant foam
Carbon dioxide (CO₂)

Unsuitable extinguishing media : High volume water jet

SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



We create chemistry

68 PLUS High Build M90 / AD68-12-3>5

Version	Revision Date:	SDS Number:	Date of last issue: 23.08.2025
3.0	13.10.2025	0000000020500045 58	Date of first issue: 03.04.2024

5.2 Special hazards arising from the substance or mixture

Specific hazards during fire fighting : Fire will produce dense black smoke containing hazardous combustion products (see section 10).

5.3 Advice for firefighters

Special protective equipment for fire-fighters : Appropriate breathing apparatus may be required.

Further information : Cool containers/tanks with water spray.

Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations. Collect contaminated fire extinguishing water separately. This must not be discharged into drains.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Personal precautions : Avoid breathing vapours.
For non-emergency personnel:
Use personal protective equipment.
Ensure adequate ventilation, especially in confined areas.
Keep away from sources of ignition.
For emergency responders:
Advice on product handling can be found in sections 7 and 8 of this safety data sheet.

6.2 Environmental precautions

Environmental precautions : If the product contaminates rivers and lakes or drains inform respective authorities.
Avoid subsoil penetration.
Do not allow uncontrolled discharge of product into the environment.

6.3 Methods and material for containment and cleaning up

Methods for cleaning up : Contain spillage, soak up with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and transfer to a container for disposal according to local / national regulations (see section 13).
Ensure adequate ventilation.

SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



We create chemistry

68 PLUS High Build M90 / AD68-12-3>5

Version	Revision Date:	SDS Number:	Date of last issue: 23.08.2025
3.0	13.10.2025	0000000020500045	Date of first issue: 03.04.2024
		58	

6.4 Reference to other sections

For disposal considerations see section 13.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

- Advice on safe handling : Provide good ventilation of working area (local exhaust ventilation if necessary).
Do not return residues to the storage containers.
Smoking, eating and drinking are forbidden in application area. For personal protection see section 8. Comply with the health and safety at work laws.
When operators, whether spraying or not, have to work inside the spray booth, ventilation is unlikely to be sufficient to control particulates and solvent vapour in all cases. In such circumstances they should wear a compressed air-fed respirator during the spraying process and until such time as the particulates and solvent vapour concentration has fallen below the exposure limits.
The workplace should be equipped with an emergency shower and eye-rinsing facility.
Avoid contact with the skin, eyes and clothing.
Handle in accordance with good industrial hygiene and safety practice.
Do not breathe vapors or spray mist.
- Advice on protection against fire and explosion : Avoid all sources of ignition: heat, sparks, open flame. Product may charge electrostatically: always use earthing leads when transferring from one container to another and earth containers. It is recommended that operators should wear antistatic clothing and footwear. Solvent vapors are heavier than air and spread along floors. Vapor forms explosive mixtures with air.

The relevant fire protection measures should be noted. Use explosion-proof equipment. Vapors may form explosive mixtures with air.
- Hygiene measures : Remove contaminated clothing immediately and dispose of safely. Wash hands before breaks and at the end of workday. Keep away from food, drink and animal feedingstuffs.

7.2 Conditions for safe storage, including any incompatibilities

- Further information on storage conditions : Avoid direct sunlight. Close containers carefully once opened and store them upright in order to prevent any leakage. No smoking. No admission for unauthorised personnel. Always keep in containers of same material as the original one. Observe label precautions. Keep in a dry, cool and well-

SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



We create chemistry

68 PLUS High Build M90 / AD68-12-3>5

Version 3.0 Revision Date: 13.10.2025 SDS Number: 0000000020500045 Date of last issue: 23.08.2025
58 Date of first issue: 03.04.2024

ventilated place.

Advice on common storage : Keep away from oxidizing agents, strongly alkaline and strongly acid materials in order to avoid exothermic reactions.

Packaging material : Suitable material: Carbon steel (Iron), tinned carbon steel (Tinplate)

7.3 Specific end use(s)

Specific use(s) : Please refer to the technical leaflet for further information.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational Exposure Limits

Components	CAS-No.	Value type (Form of exposure)	Control parameters	Basis
talca	14807-96-6	TWA (Respirable dust)	1 mg/m ³	GB EH40
n-Butyl acetate	123-86-4	TWA	150 ppm 724 mg/m ³	GB EH40
		STEL	200 ppm 966 mg/m ³	GB EH40
		STEL	150 ppm 723 mg/m ³	2019/1831/E U
	Further information: Indicative			
		TWA	50 ppm 241 mg/m ³	2019/1831/E U
	Further information: Indicative			
xylene	1330-20-7	TWA	50 ppm 220 mg/m ³	GB EH40
	Further information: Can be absorbed through the skin. The assigned substances are those for which there are concerns that dermal absorption will lead to systemic toxicity.			
		STEL	100 ppm 441 mg/m ³	GB EH40
	Further information: Can be absorbed through the skin. The assigned substances are those for which there are concerns that dermal absorption will lead to systemic toxicity.			
		TWA	50 ppm 221 mg/m ³	2000/39/EC
	Further information: Identifies the possibility of significant uptake through the skin, Indicative			

SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



We create chemistry

68 PLUS High Build M90 / AD68-12-3>5

Version 3.0 Revision Date: 13.10.2025 SDS Number: 0000000020500045 Date of last issue: 23.08.2025
58 Date of first issue: 03.04.2024

		STEL	100 ppm 442 mg/m ³	2000/39/EC
	Further information: Identifies the possibility of significant uptake through the skin, Indicative			
1,2,4-trimethylbenzene	95-63-6	TWA	25 ppm 125 mg/m ³	GB EH40
		TWA	20 ppm 100 mg/m ³	2000/39/EC
	Further information: Indicative			
1-methoxy-2-propylacetate	108-65-6	TWA	50 ppm 274 mg/m ³	GB EH40
	Further information: Can be absorbed through the skin. The assigned substances are those for which there are concerns that dermal absorption will lead to systemic toxicity.			
		STEL	100 ppm 548 mg/m ³	GB EH40
	Further information: Can be absorbed through the skin. The assigned substances are those for which there are concerns that dermal absorption will lead to systemic toxicity.			
		STEL	100 ppm 550 mg/m ³	2000/39/EC
	Further information: Identifies the possibility of significant uptake through the skin, Indicative			
		TWA	50 ppm 275 mg/m ³	2000/39/EC
	Further information: Identifies the possibility of significant uptake through the skin, Indicative			
2-heptanone	110-43-0	STEL	100 ppm 475 mg/m ³	GB EH40
	Further information: Can be absorbed through the skin. The assigned substances are those for which there are concerns that dermal absorption will lead to systemic toxicity.			
		TWA	50 ppm 237 mg/m ³	GB EH40
	Further information: Can be absorbed through the skin. The assigned substances are those for which there are concerns that dermal absorption will lead to systemic toxicity.			
		TWA	50 ppm 238 mg/m ³	2000/39/EC
	Further information: Identifies the possibility of significant uptake through the skin, Indicative			
		STEL	100 ppm 475 mg/m ³	2000/39/EC
	Further information: Identifies the possibility of significant uptake through the skin, Indicative			

SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



We create chemistry

68 PLUS High Build M90 / AD68-12-3>5

Version 3.0 Revision Date: 13.10.2025 SDS Number: 0000000020500045 Date of last issue: 23.08.2025
58 Date of first issue: 03.04.2024

Biological occupational exposure limits

Substance name	CAS-No.	Control parameters	Sampling time	Basis
xylene	1330-20-7	methyl hippuric acid: 650 Millimoles per mole creatinine (Urine)	After shift	GB EH40 BAT

8.2 Exposure controls

Engineering measures

Ensure adequate ventilation.

Personal protective equipment

Eye/face protection : Required when there is a risk of eye contact.
Tightly fitting safety goggles (splash goggles) (e.g. EN 166)

Hand protection

Remarks : Wear protective gloves. Any chemical protection glove certified according to EN ISO 374-1 is suitable: e.g. nitrile gloves - material thickness: 0,35 mm
Further information on penetration time is available from the manufacturer of the glove.
Data are based on information from the glove manufacturer, the raw material manufacturer or according to specifics of the product components.
The suitability for a specific workplace should be discussed with the producers of the protective gloves.
Request information on glove permeation properties from the glove supplier.
Gloves should be discarded and replaced if there is any indication of degradation or chemical breakthrough.
Preventive skin protection
Suitable materials for short-term contact (recommended: At least protective index 2, corresponding > 30 minutes of permeation time according to EN ISO 374-1)
Suitable materials also with prolonged, direct contact (Rec-

SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



We create chemistry

68 PLUS High Build M90 / AD68-12-3>5

Version	Revision Date:	SDS Number:	Date of last issue: 23.08.2025
3.0	13.10.2025	0000000020500045	Date of first issue: 03.04.2024
		58	

ommended: Protective index 6, corresponding > 480 minutes of permeation time according to EN ISO 374-1):
Suitable materials against splashes (recommended: At least protective index 1, corresponding > 10 minutes of permeation time according to EN ISO 374-1)

Skin and body protection : Anti-static protective clothing
Personnel should wear antistatic, flame-retardant clothing made of natural fibres and/or heat-resistant synthetic fibres.

Respiratory protection : Suitable respiratory equipment:
half-mask with A1P2 class combination filter
In case of mist, spray or aerosol exposure wear suitable personal respiratory protection and protective suit.
When workers are facing concentrations above the exposure limit they must use appropriate certified respirators.

Protective measures : Do not breathe vapour/spray.
Eye wash fountains and safety showers must be easily accessible.

If these are not sufficient to maintain concentrations at the workplace below the occupational exposure limits, appropriate certified respirators must be worn.

Avoid contact with the skin, eyes and clothing.
Handle in accordance with good industrial hygiene and safety practice.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Appearance	:	liquid
Color	:	various
Odor	:	hydrocarbon-like
pH	:	substance/mixture is non-polar/aprotic
Melting point/ range	:	not determined
Boiling point/boiling range	:	not determined
Flash point	:	> 23 °C Method: ISO 3679
Upper explosion limit / Upper flammability limit	:	not determined
Lower explosion limit / Lower	:	> 35.0 g/m ³

SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



We create chemistry

68 PLUS High Build M90 / AD68-12-3>5

Version	Revision Date:	SDS Number:	Date of last issue: 23.08.2025
3.0	13.10.2025	0000000020500045	Date of first issue: 03.04.2024
		58	

flammability limit

Vapor pressure : not determined (20 °C)
not determined (50 °C)

Density : 1.000 g/cm³ (20 °C)

Solubility(ies)

Water solubility : not determined
Partition coefficient: n-octanol/water : not applicable for mixtures
Autoignition temperature : > 200 °C

Decomposition temperature : No decomposition if stored and handled as prescribed/indicated.

Viscosity

Viscosity, kinematic : 411.6 mm²/s (23 °C)
> 20.5 mm²/s (40 °C)

Flow time : > 60 s
Cross section: 6 mm
Method: ISO 2431

Explosive properties : Not explosive

Oxidizing properties : The substance or mixture is not classified as oxidizing.

9.2 Other information

Flammability (liquids) : Flammable liquid and vapour.

Self-heating substances : The substance or mixture is not classified as self heating.

Metal corrosion rate : Not corrosive to metals.

Particle size : The substance / product is marketed or used in a non solid or granular form.

SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



We create chemistry

68 PLUS High Build M90 / AD68-12-3>5

Version	Revision Date:	SDS Number:	Date of last issue: 23.08.2025
3.0	13.10.2025	0000000020500045 58	Date of first issue: 03.04.2024

SECTION 10: Stability and reactivity

10.1 Reactivity

No dangerous reaction known under conditions of normal use.

10.2 Chemical stability

No decomposition if stored and applied as directed.

10.3 Possibility of hazardous reactions

Hazardous reactions : Vapours may form ignitable mixture with air.

10.4 Conditions to avoid

Conditions to avoid : Avoid direct sunlight.
Heat, flames and sparks.

10.5 Incompatible materials

Materials to avoid : Keep away from oxidizing agents, strongly alkaline and strongly acid materials in order to avoid exothermic reactions.

10.6 Hazardous decomposition products

No decomposition if stored and applied as directed.

SECTION 11: Toxicological information

11.1 Information on toxicological effects

Acute toxicity

Based on available data, the classification criteria are not met.

Product:

Acute oral toxicity : Acute toxicity estimate: > 2,000 mg/kg
Method: Calculation method

Acute inhalation toxicity : Acute toxicity estimate: > 20 mg/l
Exposure time: 4 h
Test atmosphere: vapor
Method: Calculation method

Acute toxicity estimate: > 20 mg/l
Exposure time: 4 h
Test atmosphere: vapor
Method: Calculation method

SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



We create chemistry

68 PLUS High Build M90 / AD68-12-3>5

Version	Revision Date:	SDS Number:	Date of last issue: 23.08.2025
3.0	13.10.2025	0000000020500045	Date of first issue: 03.04.2024
		58	

Acute toxicity estimate: > 20 mg/l
Exposure time: 4 h
Test atmosphere: vapor
Method: Calculation method

Acute dermal toxicity : Acute toxicity estimate: > 2,000 mg/kg
Method: Calculation method

Components:

2-heptanone:

Acute oral toxicity : LD50 (Rat): 1,600 mg/kg

Acute inhalation toxicity : LC50 (Rat): 16.7 mg/l
Exposure time: 4 h
Test atmosphere: vapor

Skin corrosion/irritation

Causes skin irritation.

Components:

n-Butyl acetate:

Assessment : Repeated exposure may cause skin dryness or cracking.

Serious eye damage/eye irritation

Causes serious eye irritation.

Respiratory or skin sensitization

Skin sensitization

May cause an allergic skin reaction.

Respiratory sensitization

Based on available data, the classification criteria are not met.

Germ cell mutagenicity

Based on available data, the classification criteria are not met.

Carcinogenicity

Based on available data, the classification criteria are not met.

Reproductive toxicity

Based on available data, the classification criteria are not met.

SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



We create chemistry

68 PLUS High Build M90 / AD68-12-3>5

Version	Revision Date:	SDS Number:	Date of last issue: 23.08.2025
3.0	13.10.2025	0000000020500045	Date of first issue: 03.04.2024
		58	

STOT-single exposure

May cause respiratory irritation.
May cause drowsiness or dizziness.

STOT-repeated exposure

May cause damage to organs through prolonged or repeated exposure.

Aspiration toxicity

Based on available data, the classification criteria are not met.

SECTION 12: Ecological information

12.1 Toxicity

No data available

12.2 Persistence and degradability

No data available

12.3 Bioaccumulative potential

Components:

Solvent naphtha (petroleum), light arom. (CAS EU: 128601-23-0):

Partition coefficient: n-octanol/water : log Pow: 3.17
GLP: no

n-Butyl acetate:

Partition coefficient: n-octanol/water : Pow: 200 (25 °C)
log Pow: 2.3 (25 °C)
pH: 7
Method: OECD Test Guideline 117
GLP: yes

xylene:

Partition coefficient: n-octanol/water : log Pow: 3.12 - 3.20 (25 °C)
GLP: no
Remarks: Information taken from reference works and the literature.

1,2,4-trimethylbenzene:

Partition coefficient: n-octanol/water : log Pow: 3.63 (25 °C)

1-methoxy-2-propylacetate:

Partition coefficient: n- : log Pow: 1.2 (20 °C)

SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



We create chemistry

68 PLUS High Build M90 / AD68-12-3>5

Version 3.0 Revision Date: 13.10.2025 SDS Number: 0000000020500045 Date of last issue: 23.08.2025
Date of first issue: 03.04.2024
58

octanol/water pH: 6.8
Method: OECD Test Guideline 117
GLP: yes

2-heptanone:

Partition coefficient: n-octanol/water : log Pow: 2.26 (30 °C)
pH: 7
Method: Regulation (EC) No. 440/2008, Annex, A.8
GLP: yes

Benzoic acid:

Partition coefficient: n-octanol/water : log Pow: 1.88

bis(1,2,2,6,6-pentamethyl-4-piperidyl)sebacate:

Partition coefficient: n-octanol/water : Remarks: No data available

Methyl 1,2,2,6,6-pentamethyl-4-piperidyl sebacate:

Partition coefficient: n-octanol/water : Remarks: No data available

talc:

Partition coefficient: n-octanol/water : log Pow: -9.4 (25 °C)
pH: 7
GLP: no

12.4 Mobility in soil

No data available

12.5 Results of PBT and vPvB assessment

Product:

Assessment : This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

12.6 Other adverse effects

Product:

Endocrine disrupting potential : This substance/mixture does not contain components considered to have endocrine disrupting properties for environment according to UK REACH Article 57(f) at levels of 0.1% or higher.

SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



We create chemistry

68 PLUS High Build M90 / AD68-12-3>5

Version 3.0 Revision Date: 13.10.2025 SDS Number: 0000000020500045 Date of last issue: 23.08.2025
58 Date of first issue: 03.04.2024

SECTION 13: Disposal considerations

13.1 Waste treatment methods

- Product : Do not discharge into drains/surface waters/groundwater. Observe national and local legal requirements.
- Contaminated packaging : Packaging that is not properly emptied must be disposed of as the unused product.

SECTION 14: Transport information

14.1 UN number

- ADN : UN 1263
ADR : UN 1263
RID : UN 1263
IMDG : UN 1263
IATA : UN 1263

14.2 UN proper shipping name

- ADN : PAINT
ADR : PAINT
RID : PAINT
IMDG : PAINT
IATA : PAINT

14.3 Transport hazard class(es)

- | | Class | Subsidiary risks |
|------|-------|------------------|
| ADN | : 3 | |
| ADR | : 3 | |
| RID | : 3 | |
| IMDG | : 3 | |
| IATA | : 3 | |

14.4 Packing group

SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



We create chemistry

68 PLUS High Build M90 / AD68-12-3>5

Version 3.0 Revision Date: 13.10.2025 SDS Number: 0000000020500045 Date of last issue: 23.08.2025
58 Date of first issue: 03.04.2024

ADN

Packing group : III
Classification Code : F1
Hazard Identification Number : 30
Labels : 3

ADR

Packing group : III
Classification Code : F1
Hazard Identification Number : 30
Labels : 3
Tunnel restriction code : (D/E)

RID

Packing group : III
Classification Code : F1
Hazard Identification Number : 30
Labels : 3

IMDG

Packing group : III
Labels : 3
EmS Code : F-E, S-E

IATA (Cargo)

Packing instruction (cargo aircraft) : 366
Packing instruction (LQ) : Y344
Packing group : III
Labels : Flammable Liquids

IATA (Passenger)

Packing instruction (passenger aircraft) : 355
Packing instruction (LQ) : Y344
Packing group : III
Labels : Flammable liquid

14.5 Environmental hazards

ADN

Environmentally hazardous : no

ADR

Environmentally hazardous : no

RID

Environmentally hazardous : no

IMDG

Marine pollutant : no

SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



We create chemistry

68 PLUS High Build M90 / AD68-12-3>5

Version	Revision Date:	SDS Number:	Date of last issue: 23.08.2025
3.0	13.10.2025	0000000020500045	Date of first issue: 03.04.2024
		58	

14.6 Special precautions for user

Remarks : ADR: Packages smaller than or equal to 450 liters, not goods/merchandise of Class 3
IMDG: Packages smaller than or equal to 450 liters, not goods/merchandise of Class 3

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

14.7 Transport in bulk according to Annex II of Marpol and the IBC Code

Not applicable for product as supplied.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

Relevant EU provisions transposed through retained EU law

UK REACH List of restrictions (Annex 17) : Conditions of restriction for the following entries should be considered: Number on list 3

UK REACH Candidate list of substances of very high concern (SVHC) for Authorisation : Not applicable

The Persistent Organic Pollutants Regulations (retained Regulation (EU) 2019/1021 as amended for Great Britain) : Not applicable

Regulation (EU) No 2024/590 on substances that deplete the ozone layer : Not applicable

UK REACH List of substances subject to authorisation (Annex XIV) : Not applicable

P5c

Control of Major Accident Hazards Regulations 2015 (COMAH) P5c FLAMMABLE LIQUIDS

34 Petroleum products: (a) gasolines and naphthas, (b) kerosenes (including jet fuels), (c) gas oils (including diesel fuels, home heating oils and gas oil blending streams),(d) heavy fuel oils (e) alternative fuels serving the same purposes and with similar proper-

SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



We create chemistry

68 PLUS High Build M90 / AD68-12-3>5

Version	Revision Date:	SDS Number:	Date of last issue: 23.08.2025
3.0	13.10.2025	0000000020500045	Date of first issue: 03.04.2024
		58	

ties as regards flammability and environmental hazards as the products referred to in points (a) to (d)

Volatile organic compounds : Volatile organic compounds (VOC) content: 420 g/l

Directive 2010/75/EU of 24 November 2010 on industrial and livestock rearing emissions (integrated pollution prevention and control)

Volatile organic compounds (VOC) content: 37.5 %

Other regulations:

Take note of The Management of Health and Safety at Work Regulations 1999 (requirements relating to new and expectant mothers at work contained in Regulation 16 to 18) and of the Pregnant Workers Directive 92/85/EEC.

Take note of The Management of Health and Safety at Work Regulations 1999 (requirements relating to protection of young people at work contained in Regulation 19) and of Directive 94/33/EC on the protection of young people at work.

Details relating to the VOC Directive 2004/42/EC:

Subcategory as indicated in Annex IIB:

d

Limit value for maximum VOC content as specified in Annex IIB:

420 g/l

VOC content of the ready-for-use product according to ISO 11890-2:

419 g/l

15.2 Chemical Safety Assessment

Assessment of safe use has been performed for the mixture and the result is documented in section 7 and 8 of the SDS

SECTION 16: Other information

Full text of H-Statements

H226	: Flammable liquid and vapor.
H302	: Harmful if swallowed.
H304	: May be fatal if swallowed and enters airways.
H312	: Harmful in contact with skin.
H315	: Causes skin irritation.
H317	: May cause an allergic skin reaction.
H318	: Causes serious eye damage.
H319	: Causes serious eye irritation.
H332	: Harmful if inhaled.
H335	: May cause respiratory irritation.
H336	: May cause drowsiness or dizziness.
H361f	: Suspected of damaging fertility.

SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



We create chemistry

68 PLUS High Build M90 / AD68-12-3>5

Version 3.0 Revision Date: 13.10.2025 SDS Number: 0000000020500045 Date of last issue: 23.08.2025
Date of first issue: 03.04.2024
58

- H372 : Causes damage to organs through prolonged or repeated exposure if inhaled.
- H373 : May cause damage to organs through prolonged or repeated exposure.
- H400 : Very toxic to aquatic life.
- H410 : Very toxic to aquatic life with long lasting effects.
- H411 : Toxic to aquatic life with long lasting effects.
- H412 : Harmful to aquatic life with long lasting effects.

Full text of other abbreviations

- Acute Tox. : Acute toxicity
- Aquatic Acute : Short-term (acute) aquatic hazard
- Aquatic Chronic : Long-term (chronic) aquatic hazard
- Asp. Tox. : Aspiration hazard
- Eye Dam. : Serious eye damage
- Eye Irrit. : Eye irritation
- Flam. Liq. : Flammable liquids
- Repr. : Reproductive toxicity
- Skin Irrit. : Skin irritation
- Skin Sens. : Skin sensitization
- STOT RE : Specific target organ toxicity - repeated exposure
- STOT SE : Specific target organ toxicity - single exposure
- 2000/39/EC : Europe. Commission Directive 2000/39/EC establishing a first list of indicative occupational exposure limit values
- 2019/1831/EU : Europe. Commission Directive 2019/1831/EU establishing a fifth list of indicative occupational exposure limit values
- GB EH40 : UK. EH40 WEL - Workplace Exposure Limits
- GB EH40 BAT : UK. Biological monitoring guidance values
- 2000/39/EC / TWA : Limit Value - eight hours
- 2000/39/EC / STEL : Short term exposure limit
- 2019/1831/EU / TWA : Limit Value - eight hours
- 2019/1831/EU / STEL : Short term exposure limit
- GB EH40 / TWA : Long-term exposure limit (8-hour TWA reference period)
- GB EH40 / STEL : Short-term exposure limit (15-minute reference period)

ADN - European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways; ADR - Agreement concerning the International Carriage of Dangerous Goods by Road; AIIIC - Australian Inventory of Industrial Chemicals; ASTM - American Society for the Testing of Materials; bw - Body weight; CLP - Classification Labelling Packaging Regulation; Regulation (EC) No 1272/2008; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardization; DSL - Domestic Substances List (Canada); ECHA - European Chemicals Agency; EC-Number - European Community number; ECx - Concentration associated with x% response; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships car-

SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



We create chemistry

68 PLUS High Build M90 / AD68-12-3>5

Version 3.0 Revision Date: 13.10.2025 SDS Number: 0000000020500045 Date of last issue: 23.08.2025
58 Date of first issue: 03.04.2024

rying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organization for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; n.o.s. - Not Otherwise Specified; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorization and Restriction of Chemicals; RID - Regulations concerning the International Carriage of Dangerous Goods by Rail; SADT - Self-Accelerating Decomposition Temperature; SDS - Safety Data Sheet; SVHC - substance of very high concern; TCSI - Taiwan Chemical Substance Inventory; TECl - Thailand Existing Chemicals Inventory; TSCA - Toxic Substances Control Act (United States); UN - United Nations; UNRTDG - United Nations Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative

Further information

Other information : For multi-pack systems observe material safety data sheets of all components.
Restricted to professional users.

Classification of the mixture:

Flam. Liq. 3	H226
Skin Irrit. 2	H315
Eye Irrit. 2	H319
Skin Sens. 1	H317
STOT SE 3	H335
STOT SE 3	H336
STOT RE 2	H373
Aquatic Chronic 3	H412

Classification procedure:

Based on product data or assessment
Calculation method
Calculation method
Calculation method
Calculation method
Calculation method
Calculation method
Calculation method

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific

SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



We create chemistry

68 PLUS High Build M90 / AD68-12-3>5

Version	Revision Date:	SDS Number:	Date of last issue: 23.08.2025
3.0	13.10.2025	0000000020500045	Date of first issue: 03.04.2024
		58	

material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

GB / EN